

# IMS 130P ELECTRODE WELDING (MMA)

Ref. 030633



- Welding unit with inverter technology piloted by microprocessor.
- The arc dynamic of the product is unique and revolutionary in the market.
- Able to weld all types of electrodes; rutile, basic, stainless steel, cast iron in direct current
- Handy thanks to its low weight (5,7 kg), small dimensions and low power consumption



## MMA

- ✓ Immediate start thanks to the high no-load voltage
- ✓ Constant welding power
- ✓ Very smooth melting thanks to the direct current
- ✓ Insensitive to current fluctuations or arc length.
- ✓ Very good penetration and perfect stability of the arc.

REF.030633

Delivered in plastic box with  
 • Earth cable (1,6m/ø16mm<sup>2</sup>)  
 • Electrode holder (1,6m/ø16mm<sup>2</sup>)

## ASSETS

- ✓ **ARC FORCE** : Punctual augmentation of intensity in difficult welding cases
- ✓ **HOT START** : increased power at start
- ✓ **ANTI STICKING** : anti-sticking process



UNIT PROTECTED FOR USE ON GENERATORS AND AGAINST SUPPLY VOLTAGE VARIATIONS (+/-15%)

CE EN 60974-1

MONO 50/60 Hz	A	KVA	I <sub>2</sub>	EN 60974-1 (40°C)	I <sub>A</sub> (60%)	X% (I <sub>2</sub> max)	U <sub>0</sub> v	cm	kg
230 V	16	5	10 > 130 A TIG DC MMA	ø1,6 62    ø2 50    ø2,5 47    ø3,2 24    ø4 -    ø5 -	45	5%	80	10x17x25	5,7