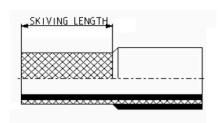


## CRIMPING TABLE

| DH.3SPT.33.A |            |              |          |  |
|--------------|------------|--------------|----------|--|
| COMPILED     | E.Romito   | APPROVED     | E.Romito |  |
| ISSUED       | 21/04/2008 | REV          | 01       |  |
| REVISED      | 24/09/2015 | SHEET 1 OF 1 |          |  |

## **3SPT HOSE (SP33)**



| I.D. HOSE  | FERRULE                                    | SKIVING LENGTH<br>(MM) | CRIMPING DIAMETER (MM) |
|------------|--|------------------------|------------------------|
| 1210000000 | - 1000 Med 240 (0000) (0000) (0000) (0000) | OUT +1/-0              | +/- 0,1                |
| 3/8"       | H1100404-060000                            | 19,0                   | 21,9                   |
| 1/2"       | H1100404-080000                            | 25,0                   | 26,6                   |
| 5/8"       | H1100404-100000                            | 28,0                   | 29,7                   |
| 3/4"       | H1100404-120000                            | 33,0                   | 33,6                   |
| 1"         | H1100404-160000                            | 37,0                   | 41,9                   |
| 1-1/4"     | H1100404-200000                            | 41,0                   | 11 V 1257              |

NOTES: 1. These are skive type fitting; cover removal required as indicated.

2. This document to be used for all 3SPT (SP33 type) variants.